

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.42220ZN	L.19/00373/76 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X22		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	6,78	7,00	6,83-6,85	10	0
WIDTH ACROSS CORNERS	7,59 MIN.		7,70-7,87	10	0
HEAD THICKNESS	3,80	4,25	4,07-4,11	10	0
WASHER DIAMETER	8,20	8,80	8,34-8,65	10	0
WASHER THICKNESS	1,00 MIN.		1,07-1,11	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,07-4,15	10	0
MINOR DIAMETER	3,02		2,97-3,01	10	0
PITCH	1,41		1,41-1,43	10	0
THREAD ANGLE	60°		58°-60	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	3,60 MAX		3,38-3,41	10	0
DRILLING POINT LENGHT #2	5,05		5,17-5,59	10	0
TOTAL LENGHT	21,00	23,00	21,45-21,68	10	0
TORSION	46 KGF-CM MIN.		60-62	10	0
DRILLING TIME	5,0 SEC MAX		1,3-2,9	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50